



1-UP EPOXY COAL TAR BLACK

SCOPE

Two-pack high performances high build Polyamide base epoxy tar coating having excellent water and alkali resistance. This is suitable for protection of steel in conjunction with cathodic protection System. It withstands back-filling materials and is not affected by alkalinity or sulfates in soil water. It's also resist temperature upped 120'C dry heat.

TYPICAL USES

An ideal coating for protection of sluice gates, Caissons, hydel penstocks, storage tank, steel structures works in turnkey projects chemical, refineries and coastal installations.

PRODUCT DATA

TYPE	: Two pack, cold cured.
MIXING RATIO	: Base:Catalyst: 3:1 by volume
POT LIFE	: 4-6 Hours
APPLICATION	: Brush, roller, airless spray.
RECOMMENDED DFT	: 100-125 microns per coat
CORRESPONDING WFT	: 147-184 microns per coat
THEORETICAL SPREADING RATE	: 5.4-6.8 Sq.Mtr./Ltr.
DRYING TIME	: Touch dry: 4 Hours Dry to Handle : 12-16 hours Hard dry : 24 hours Curing time : 7 days.
OVERCOATING INTERVAL	: 24 Hours
THINNER	: 1-UP EPOXY THINNER
FINISH	: Semi - Glossy
STORAGE LIFE	: Up to nine months as long as the Sealed containers are kept under Cover in a dry place under normal Temperature conditions.

THE ABOVE INFORMATION IS GIVEN IN GOOD FAITH AND CUSTOMER IS
ADVICE TO TEST THE MATERIAL BEFORE USE.

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